

Global Professionals Institute for Training وعهد الوحترفون العالويون للتدريب النهلي

# Global Professionals Institute for Training وعهد الوحترفون العالويون للتدريب الأهلي



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# Gas Conditioning and Compression System Operation

## **Schedule Dates:**

Start Date	End Date	Place
24 November 2024	28 November 2024	Dubai – Carlton Down Town







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### **Program Introduction:**

- Understand the basic concepts and operational principle, know the specification (water content of gas and issues),
- Analyze the operating conditions to detect problems more quickly at the production level, improve the existing processes performances,
- Understand the operation and the detailed equipment technology of compressors,
- Analyze the operating parameters associated to those rotating machines and their auxiliary circuits,
- ✓ Operate compressors properly.

#### Who should attend?

This course provides technical and operational knowledge related to natural gas treatment and transportation.







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## **Program Outlines**

#### Day One

# VAPOR-LIQUID EQUILIBRIUM, ELEMENTS OF DISTILLATION & ABSORPTION

- Phase envelopes.
- Well effluents behavior from pay zone to surface processing facilities.
- Techniques applied to mixture separation: flash process, distillation process.
- Absorption and stripping phenomena.

#### Day Two

#### **SPECIFICATIONS & WATER CONTENT OF GAS - HYDRATES**

- Constituents raising problems for storage, transport or end use of natural gas.
- Different specifications and quality requirements for natural gas.
- Necessary treatments to conform these specifications.
- System behavior. Moisture content of a saturated gas.
- Applications:
- Moisture content of different gases of various compositions.
- Hydrate formation inhibition by injection of inhibitors: MeOH, MEG, DEG, LDHI...

#### Day Three

#### GAS DEHYDRATION: TEG ABSORPTION, MOLECULAR SIEVES

- Gas dehydration process: conventional TEG process.
- Case study of gas processing operations: TEG process troubleshooting.
- Gas dehydration by physical adsorption (molecular sieves): technologies, performances and operating principles.







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#### **Day Four**

#### GAS TREATMENT: SWEETENING, CONDENSATE EXTRACTION & FRACTIONATION

- Overview of the techniques dedicated to gas sweetening:
- Chemical solvent processes Amine units (MEA, DEA, DGA,
- MDEA…

- Physical solvent processes. Hybrid (physic-chemical) solvent processes. Overview of other techniques. Conversion of H2S: sulfur production (CLAUS process) and tail gas
- processing. Natural Gas Liquids (NGL) extraction (removal of heavy components). Low Temperature Separation processes (LTS): External refrigeration loop.

- Joule-Thomson expansion.
- Turbo-Expander. NGL Fractionation Schemes (C2/LPG/C5+ recovery).

#### **Day Five**

#### **TECHNOLOGY & OPERATION OF CENTRIFUGAL & RECIPROCATING** COMPRESSORS

- Operating principle, flowrate tuning. •
- Technology: constitutive elements and their function. .
- Circuits auxiliaries: lubrication, sealing system, cooling, safety systems.
- Compressor's operation: routine surveillance, transient conditions.

#### COMPRESSORS OPERATION (case studies)

Start-up, shutdown and on-line monitoring.

#### FEEDBACK & CASE STUDIES - TROUBLESHOOTING SPECIFIC TO **CLIENT ASSETS**

Tailored workshops as per client requirements.







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### **Training Methodology:**

- Slide presentations
- Interactive discussion
- Simulations and Gamification
- Online Video material

#### **Cost Quotation in Kuwaiti Dinars**

#### The total cost includes:

- Instructor(s) expenses
- Training materials
- Certification
- Lunch Buffett

# Total Cost: 1250 KD per Participant

(One Thousand Two Hundred Fifty Kuwaiti Dinar)





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